

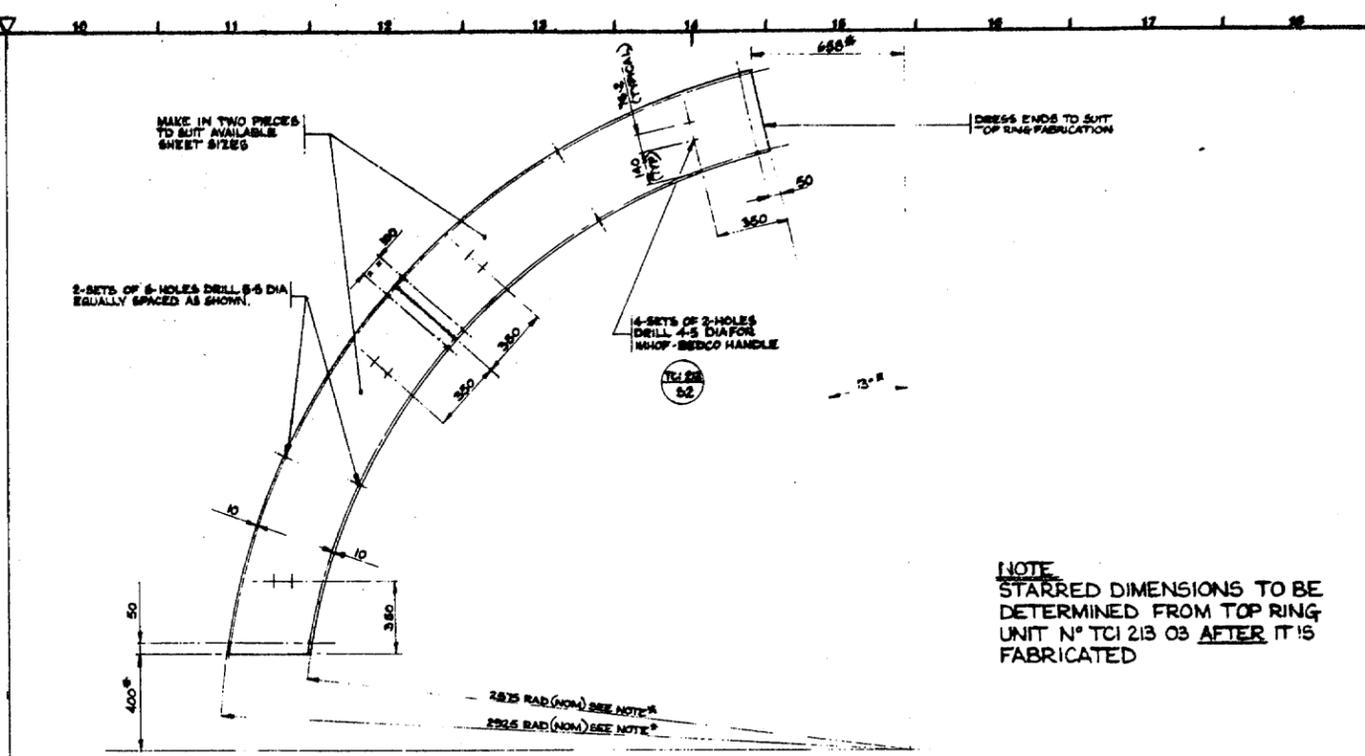
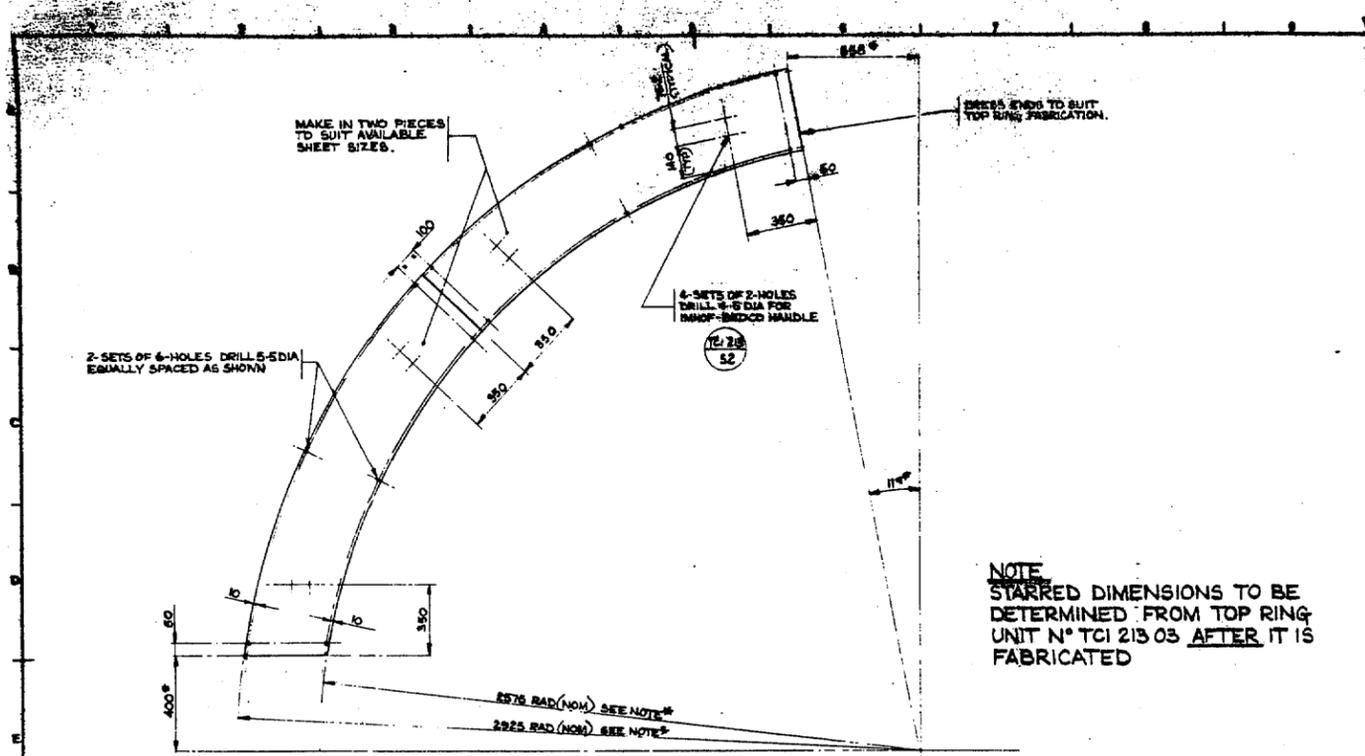
VIEW ON UNDERSIDE OF TOP RING

AS BUILT DRAWINGS

APPROVED
 11/10/52
 11/10/52

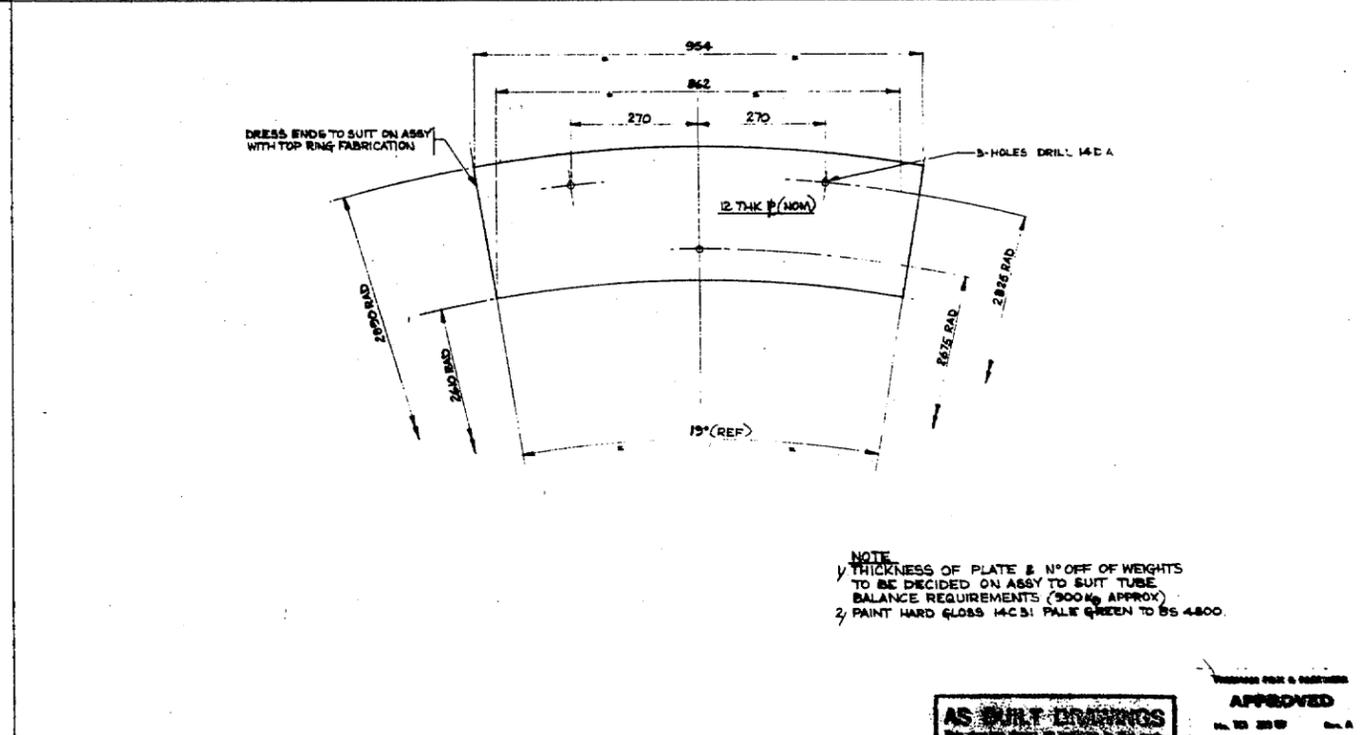
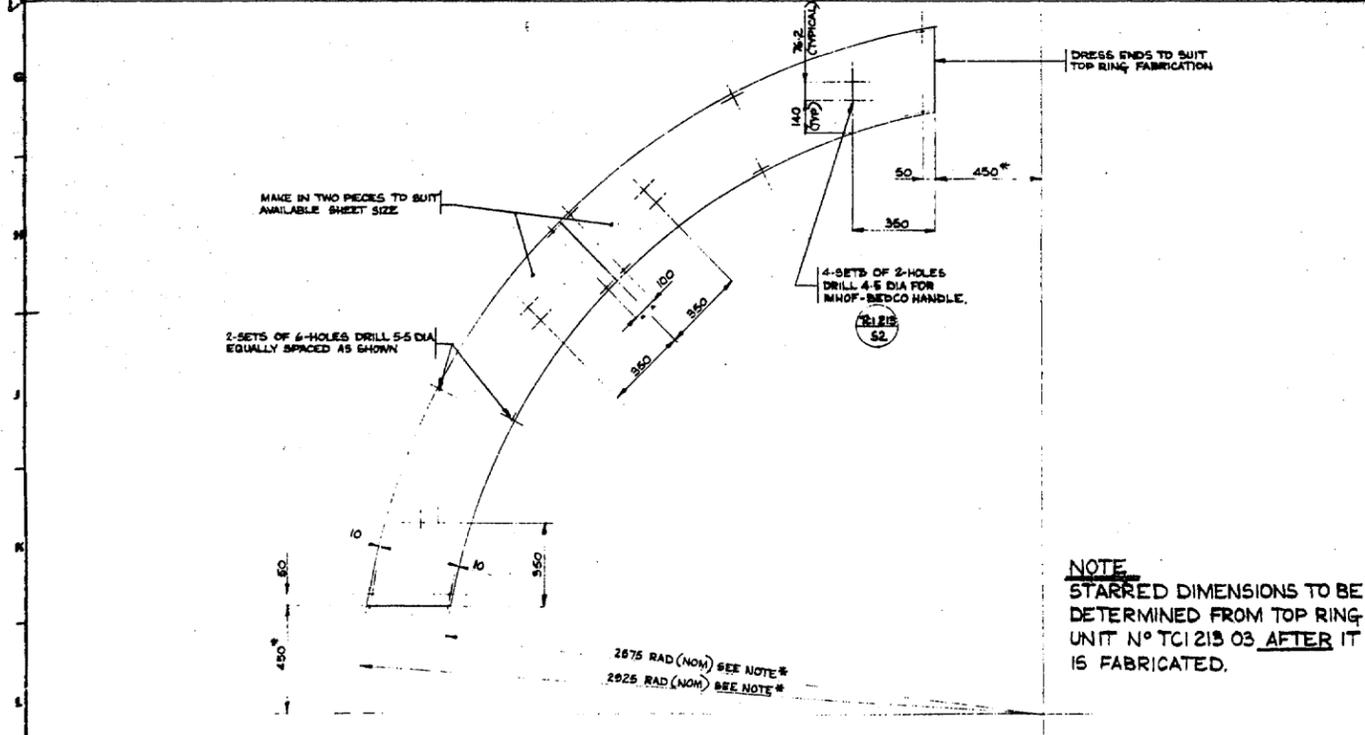
DATE OF ISS. 11/10/52	DATE OF REV. 11/10/52	POST CODE NO. 11/10/52	MATERIAL	SEE SHEET 1
DESIGNED BY G. J. PARSONS	CHECKED BY G. J. PARSONS	FIRST ISSUE DATE 11/10/52	FINISH	SEE SHEET 1
CITY OF ISS. LONDON	DATE OF REV. 11/10/52	COST ACCOUNT 11/10/52	DRYING IN.	
DRIVEN BY	DRIVEN BY	WIRE	TOP RING	
WEIGHT	SEE SHEET 1	SCALE	UNIT NO.	
NO. OF THIS ISSUE	1/1	DR. 215 23 2nd 2		

<p>SURFACE FINISH EQUIVALENTS</p> <p>17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100</p> <p>THIS BEARING CONFORMS TO B.S. 308</p>	<p>SURFACE FINISH SYMBOLS</p> <p>✓ DENOTES NOT NECESSARILY MACHINED</p> <p>▽ DENOTES MACHINED</p>	<p>WELD SYMBOLS</p> <p>TO BS 499</p> <p>PART 2 1950</p>	<p>THIS DRAWING IS THE PROPERTY OF M.E.I. PARSONS LTD.</p> <p>AND MUST NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT GRUBS PARSONS WRITTEN CONSENT.</p>	<p>DATE OF ISS. 11/10/52</p> <p>DATE OF REV. 11/10/52</p> <p>POST CODE NO. 11/10/52</p> <p>FIRST ISSUE DATE 11/10/52</p> <p>COST ACCOUNT 11/10/52</p> <p>WIRE</p> <p>WEIGHT SEE SHEET 1</p> <p>NO. OF THIS ISSUE 1/1</p> <p>SCALE</p> <p>UNIT NO. DR. 215 23 2nd 2</p>	<p>AS BUILT DRAWINGS</p> <p>APPROVED</p> <p>11/10/52</p> <p>11/10/52</p>	<p>GEORGE PARSONS</p> <p>NEWCASTLE UPON TYNE</p> <p>DETAILS FOR TOP RING</p>
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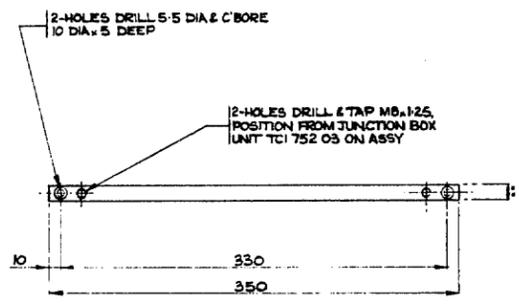
APPROVED No. TC1 213 06 Date 22.11.92 J.F.	APPROVED No. TC1 213 06 Date 22.11.92 J.F.	PART NO. TC1 213 06 UNIT NO. A WEIGHT 28.00 SCALE 1/10 No. OFF PER SET 4	TITLE: COVER PLATE REFERENCE: TC1 213 03
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APPROVED No. TC1 213 06 Date 22.11.92 J.F.	APPROVED No. TC1 213 06 Date 22.11.92 J.F.	PART NO. TC1 213 06 UNIT NO. A WEIGHT 28.00 SCALE 1/10 No. OFF PER SET 4	TITLE: COVER PLATE REFERENCE: TC1 213 03
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APPROVED No. TC1 213 06 Date 22.11.92 J.F.	APPROVED No. TC1 213 06 Date 22.11.92 J.F.	PART NO. TC1 213 06 UNIT NO. A WEIGHT 28.00 SCALE 1/10 No. OFF PER SET 4	TITLE: BOTTOM COVER PLATE REFERENCE: TC1 213 03
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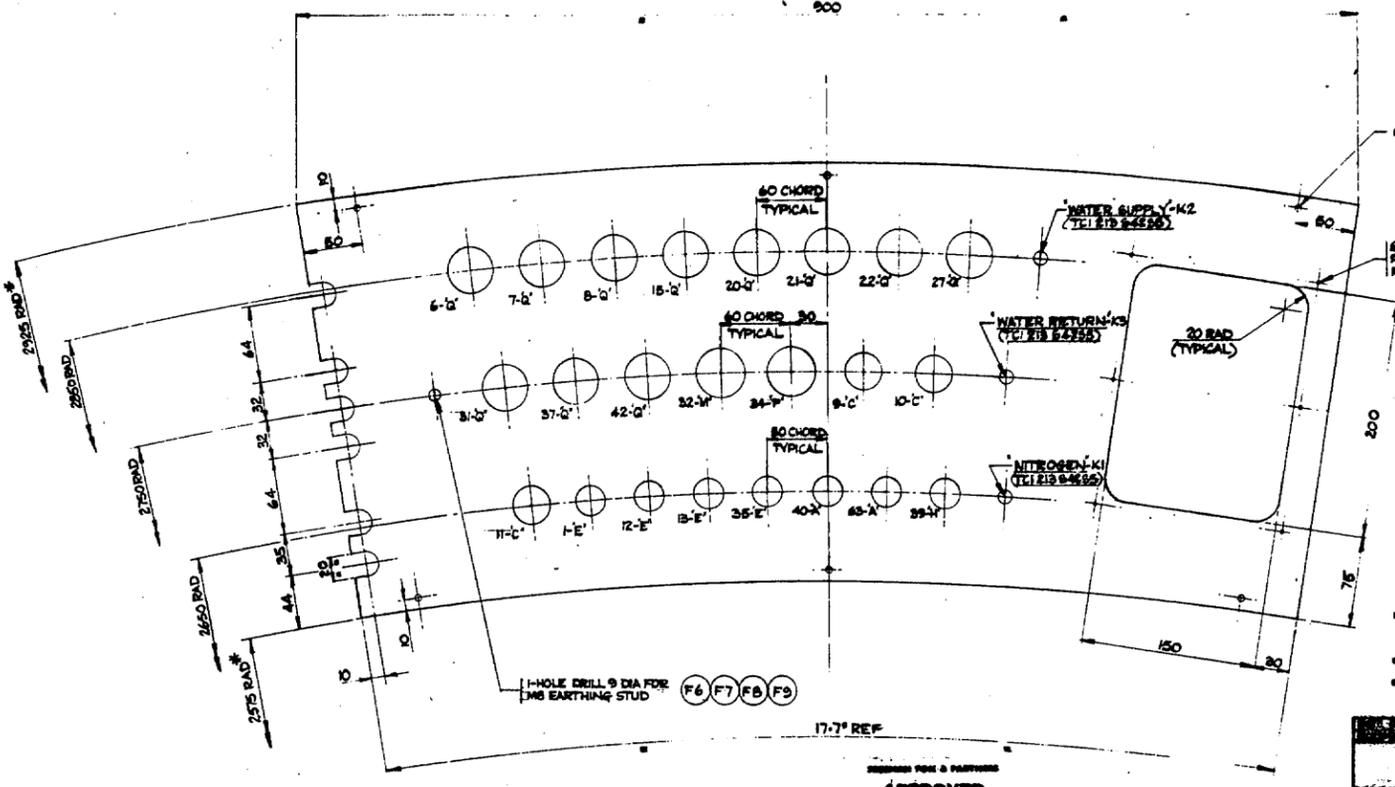
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FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.14
Date 3-4-1982

NOTE
THIS UNIT HAS BEEN MANUFACTURED
AS PER G.P. SK N° TCI 213 0412.
THIS DRG. IS FOR RECORD & APPROVAL
PURPOSES ONLY

DATE OF MOD. APPROVED BY	DATE OF MOD. APPROVED BY	FIRST MADE ORD NO.	118744	MATERIAL	304/316
		FIRST ISSUE DATE	29-10-82	FRESH	NATURAL
		COST ACCOUNT	213	PART NO.	
TITLE CONNECTOR PLATE					
WEIGHT	SCALE	UNIT NO.	TCI 213.14	ISSUE	A
NO. OFF PER SET	1/2				

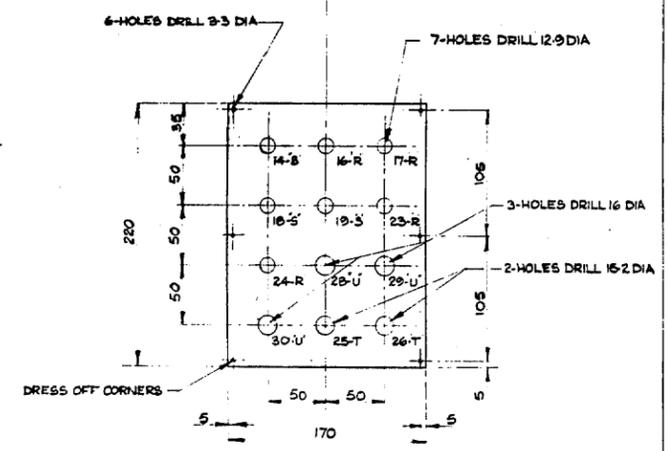


FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.15
Date 25-10-1983

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.15
Date 2-4-1982

NOTES
1. THIS PLATE IS EXISTING (SEE G.P. SK N° TCI 213 0412) EXCEPT FOR CONNECTOR HOLES & CUT-OUT. STARRED DIMENSIONS ARE NOMINAL AS PLATE WAS MADE TO SUIT TOP RING.
2. POSITIONS OF HOLES ON PLATE ARE IDENTIFIED BY CONNECTOR N° FOLLOWED BY SOCKET REF LETTER (SEE TELESCOPE CABLING DRG N° TCI 000 02 SCHEDULE N° 3 SHEETS 122) OR BY SERVICE PRESSING THRO' THAT POSITION OF WATER-NITROGEN

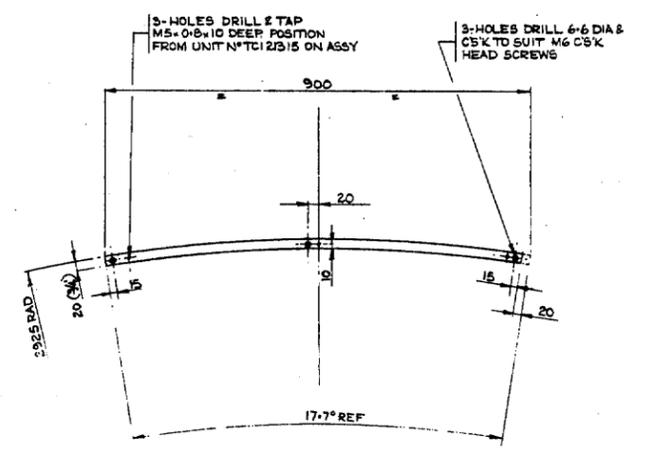
DATE OF MOD. APPROVED BY	DATE OF MOD. APPROVED BY	FIRST MADE ORD NO.	118744	MATERIAL	304/316
		FIRST ISSUE DATE	29-10-82	FRESH	NATURAL
		COST ACCOUNT	213	PART NO.	
TITLE CONNECTOR PLATE					
WEIGHT	SCALE	UNIT NO.	TCI 213.15	ISSUE	A
NO. OFF PER SET	1/2				



FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.16
Date 3-4-1982

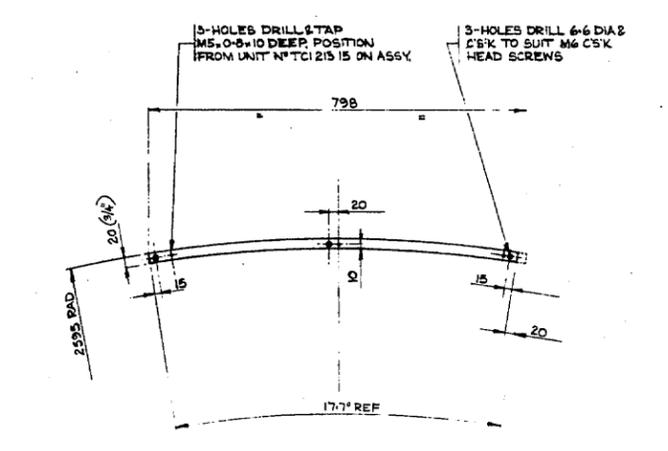
NOTE
POSITIONS OF HOLES ON PLATE ARE
IDENTIFIED BY CONNECTOR N° FOLLOWED BY
SOCKET REF LETTER (SEE TELESCOPE CABLING
DRG N° TCI 000 02 SCHEDULE 3 SHITS 122)

DATE OF MOD. APPROVED BY	DATE OF MOD. APPROVED BY	FIRST MADE ORD NO.	118744	MATERIAL	304/316
		FIRST ISSUE DATE	29-10-82	FRESH	NATURAL
		COST ACCOUNT	213	PART NO.	
TITLE CONNECTOR PLATE					
WEIGHT	SCALE	UNIT NO.	TCI 213.16	ISSUE	B
NO. OFF PER SET	1/2				



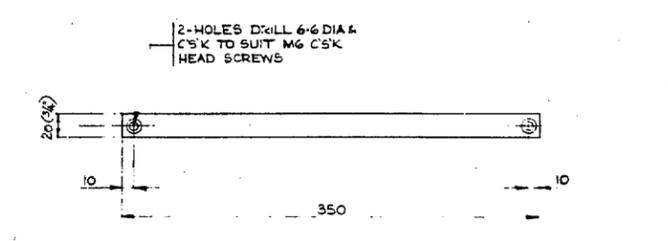
FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.17
Date 25-10-1983

DATE OF MOD. APPROVED BY	DATE OF MOD. APPROVED BY	FIRST MADE ORD NO.	118744	MATERIAL	304/316
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		COST ACCOUNT	213	PART NO.	
TITLE CONNECTOR PLATE SPACER					
WEIGHT	SCALE	UNIT NO.	TCI 213.17	ISSUE	A
NO. OFF PER SET	1/5				



FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.18
Date 25-10-1983

DATE OF MOD. APPROVED BY	DATE OF MOD. APPROVED BY	FIRST MADE ORD NO.	118744	MATERIAL	304/316
		FIRST ISSUE DATE	14-10-83	FRESH	NATURAL
		COST ACCOUNT	213	PART NO.	
TITLE CONNECTOR PLATE SPACER					
WEIGHT	SCALE	UNIT NO.	TCI 213.18	ISSUE	A
NO. OFF PER SET	1/5				



FREEMAN FOX & PARTNERS
AS BUILT DRAWINGS
This drawing shows all changes to this work.

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 213.19
Date 25-10-1983

DATE OF MOD. APPROVED BY	DATE OF MOD. APPROVED BY	FIRST MADE ORD NO.	118744	MATERIAL	304/316
		FIRST ISSUE DATE	14-10-83	FRESH	NATURAL
		COST ACCOUNT	213	PART NO.	
TITLE CONNECTOR PLATE SPACER					
WEIGHT	SCALE	UNIT NO.	TCI 213.19	ISSUE	A
NO. OFF PER SET	1/2				